

machinebidder

PRIVATE TREATY SALE OF CNC & CONVENTIONAL EQUIPMENT (170661)

By Order of a UK Finance Company

PRIVATE TREATY SALE OF CNC & CONVENTIONAL MACHINE TOOLS - LAST REMAINING ITEMS

Ex Site, Lancashire, UK - Immediately Available

CNC EQUIPMENT: MAZAK VTC800/30SR Vertical Machining Centre. Mazatrol Matrix Control. Year 2011.

CONVENTIONAL EQUIPMENT: CHURCHILL Heavy Duty Cylindrical Grinder 750mm x 3000mm Between Centres.

Lot no.	Description
1	 <p>DOOSAN DBC 130L Horizontal Borer. Fanuc 31i - Model A Control. Year 2009 - SALE AGREED</p> <p>Spindle dia. 130mm dia. Table size 2000mm x 1800mm. X axis 4000mm. Y axis 2000mm. Z axis 2000mm. W Axis 701mm. B Axis 0.001°. 60 ATC.</p> <p>Machine Serial No. DBC13L0023. Year 2009 - SALE AGREED</p>
2	 <p>TOSHIBA BTD 13FR22 Horizontal Borer. Tosnuc 888 Control. Year 1998 - SALE AGREED</p> <p>Spindle dia. 130mm. Table size 2200mm x 1800. X axis 3000mm. Y axis 2300 Z Axis 1600 W axis 700mm. B Axis 0.001°. 60 ATC. Serial No. 44096. Year 1998</p> <p>SALE AGREED</p>
3	 <p>MAZAK VTC 800/30 SR 5 Axis Vertical Machining Centre. Mazatrol Matrix CNC Control. Year 2011</p> <p>Table size 3500mm x 820 mm. Table loading 2500kgs. X axis 3000mm. Y axis (column back & forth) 800mm. Z axis (Distance from spindle end to table top) min 140mm max 720 mm. B-axis (swivel head) +/- 110°. ATC 48 tools. Spindle speeds 35 – 18,000 rpm. Thro' spindle high pressure coolant (70 bar). Spindle ...</p>

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Lot no.	Description
4	 <p>MAZAK Integrex 400-IV 5 Axis CNC Lathe with Mazatrol Matrix CNC Control. Year 2011</p> <p>Swing over bed 760mm. Swing over slide 760mm. Maximum cutting length 1524 mm. Spindle speeds 35 - 3300 rpm. Maximum weight in chuck 650kgs. Maximum weight - shaft work 1,000 kgs. X axis 630mm. Z axis 1585mm. Y axis 230mm. W axis 1546mm. Milling head: Single spindle to accommodate Capto Tooling. Milling ...</p>
5	 <p>MAZAK Integrex 70Y x 4000 CNC Lathe with Mazatrol PC Fusion 640MT CNC Control. Year 2000 - SALE AGREED</p> <p>Swing over bed 950mm. Swing over cross slide 685mm. X axis 745 mm. Y axis +/- 130 mm. Z axis 4075 mm. Maximum turning length 4000mm. Spindle speeds 2 - 1300 rpm. Steady. Toolsetter. Main motor 37 kW. Swarf conveyor. Serial No.146289 - SALE AGREED</p>
6	 <p>DOOSAN Puma 400 XLM CNC Lathe with Fanuc Series 21i – TB CNC Control. Year 2009 - SALE AGREED</p> <p>Swing over bed 770mm. Swing over cross slide 590 mm. Maximum turning length 3093mm. Spindle bore 117mm. Spindle speeds 2000 rpm. 12 station turret (7 driven). SMW Autoblok programmable steady 85 – 350mm capacity. Fitted with 381mm dia. Hydraulic 3 jaw chuck. Fixed & Driven Tooling. Swarf conveyor. Serial ...</p>
7	 <p>MAZAK MTV815/120 Vertical Machining Centre with Mazatrol PC Fusion 640MT CNC Control. Year 2000 - SALE AGREED</p> <p>Table size 3260mm x 810mm. X axis 3240mm. Y axis 870mm. Z axis 750mm. Spindle speeds to 4,000 rpm. Fitted with 4th Axis attachment. Swarf conveyor. Serial No. 146875. Year 2000.</p> <p>SALE AGREED</p>
8	 <p>MAZAK VTC 20C Vertical Machining Centre with Mazatrol M Plus CNC Control. Year 1998</p> <p>Table size 2000mm x 510mm. X axis 1660mm. Y axis 510mm. Z axis 640mm. Spindle to 9000 rpm. Spindle taper 40 ISO. 24 ATC. Swarf conveyor. Serial No. 135247</p>

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**Lot
no.**

Description

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MAZAK VTC 20C Vertical Machining Centre with Mazatrol M Plus CNC Control. Year 1998

Table size 2000mm x 510mm. X axis 1660mm. Y axis 510mm. Z axis 640mm. Spindle to 9000 rpm. Spindle taper 40 ISO. 24 ATC. Swarf conveyor. Serial No.136688

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ASQUITH BUTLER 8M CNC Elgamill with Heidenhain TNC426 PB CNC Control. Year 1999 - SALE AGREED

X travel 6200mm. Y Axis 1500mm. Z Axis 1250mm 40 ATC. Spindle speeds 2000 rpm. Sub table. Table loading 25,000 kgs. Sub Table. Serial No. 6046. Year 1999.

SALE AGREED

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WEBSTER & BENNETT Double Column Elevating Rail Vertical Boring Machine. Year 1968 - SALE AGREED

Table dia. 2438mm. Maximum swing 2900mm. Height under cross rail 1430mm. 1 x Ram Type Toolpost and 1 x Turret Type. Chuck Jaws. Serial No.5765-1. Year 1968 - SALE AGREED
