

PRIVATE TREATY SALE - LATE CNC LATHES & MACHINING CENTRES (170673)

By order of a retained client

CNC LATHES & MACHINING CENTRES: HARTFORD LG1000 Vertical Machining Centre. Year 2010. XYZ 1010 Vertical Machining Centre. Year 2008. XYZ SMX5000 CNC Mill. Year 2012. HURCO VM10 Vertical Machining Centre. Year 2011. HAAS TM1P Vertical Machining Centre. Year 2016. HAAS UMC750 5 Axis Vertical Machining Centre. Year 2017. HAAS ST20 CNC Lathe with Servo Bar 300 Multi Barfeed. Year 2011. XYZ 355 CNC Lathe with Prototrak SLX Control. Year 2012. XYZ PRO2000 CNC Turret Mill with Prototrak MX3 Control. Year 1997

CONVENTIONAL EQUIPMENT: CHESTER MDM411VS Turret Mill. DEVLIEG 2B-36 Spiramatic with Airlift Table. JONES & SHIPMAN 1300 Cylindrical Grinder. JONES & SHIPMAN 540P Surface Grinder. SEALEY Horizontal Bandsaw. MEDDINGS Bench Drills. Fast Tap 400 Tapper. CLIMAVENT LW11P Wet Collector. ROTOBROACH in case. Linishing Machine

INSPECTION EQUIPMENT: STATUS CMM Machine with RENISHAW PH10T Probe. GRANITE Table with FARO Arm (Box available)
FARO Arm in box

FABRICATION EQUIPMENT: Mobile Welding Benches x 2. LINCOLN ELECTRIC Fume Extraction Unit. THERMAL ARC Fabricator 330 Mig Welder. JASIC TIG200P AC/DC Welder. TECARC Compact MIG 311 Welder. A Frame. Oxy Acetylene on Trolley

COMPRESSORS: KAESER SK22 & SM12T Screw Compressors with Air Receivers

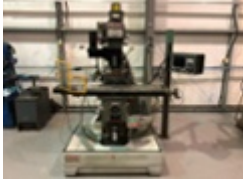
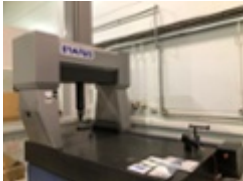
Many more items to be lotted

Lot no.	Description
1	 HARTFORD LG1000 Vertical Machining Centre. Fanuc 0iMD-PB Control. Year 2010 Table size 1150 x 510mm. XYZ travels 1000mm x 510mm x 630mm. Spindle taper BT40. Spindle speeds to 8000 pm. Motor power 7.5kW . Swarf Conveyor. Fanuc 0iMD-PB Control
2	 XYZ 1010 Vertical Machining Centre with Siemens Sinumerik 810D Control. Year 2008 Table size 1200mm x 450mm. XYZ travels 1000mm x 509mm x 509mm. Spindle taper BT40. Spindle speeds to 8000 pm. Motor power 11kW. Swarf Conveyor. Siemens Sinumerik 810D Powerline Control

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Lot no.		Description
3		XYZ SMX5000 CNC Mill. Prototrak SMX Control.Year 2012 Table size 1930mm x 356mm.XYZ travels 1524mm x 596mm x 540mm.Spindle taper 40 ISO.Spindle speeds 40-5000 rpm. Proto Trak Control
4		HURCO VM10 Vertical Machining Centre. Winmax Control. Year 2011 Table size 762mm x 355mm. XYZ travels 660mm x 355mm x 457mm. Spindle taper 40 ISO.Spindle speeds to 10000 rpm.Hurco Winmax Control
5		HAAS TM1P Vertical Machining Centre. Haas Control. Year 2016 Table size 1213mm x 267. XYZ travels 762mm x 305mm x 406mm. Spindle taper BT40.Spindle speeds to 6000 rpm.Haas Control Options: Rigid Tapping. High Speed Machining
6		HAAS UMC750 5 Axis Vertical Machining Centre. Haas Control. Year 2017 Table dia 500mm.Max weight on table 300kgs.XYZ travels 762mm x 508mm x 508mm.B axis tilt + 110 degrees - 35 degrees. C axis rotation 360 degrees. Max speed 50 degrees per second. Spindle taper BT40. Spindle speeds to 12,000 rpm. Spindle power 22.4 kW. 40 ATC.Swarf Conveyor
7		HAAS ST20 CNC Lathe with Servo Bar 300 Multi Barfeed. Haas Control. Year 2011 Max swing 806mm. Swing over slide 527mm.Max cutting dia.381mm . Max cutting length 533mm.Spindle speeds to 4000 rpm.Bar capacity 51mm. Fitted with 200mm dia. 3 jaw chuck. Servo Bar 300 Multi Barfeed. Haas Control
8		XYZ 355 CNC Lathe with Prototrak SLX Control. Year 2012 - SALE AGREED Swing over bed 360mm. Swing over cross slide 225mm. Distance between centres 1000mm. Spindle speeds 50-4000 rpm. Spindle bore 52mm. Fitted with 4 way toolpost. 3 jaw chuck. Proto Trak SLX Control

machinebidder

Lot no.		Description
9		XYZ PRO2000 CNC Turret Mill with Prototrak MX3 Control. Year 1997 Table size 1270mm x 254mm. XYZ travels 762mm x 406mm x 406mm. Spindle taper R8. Spindle speeds 60-4200 rpm. Proto Trak MX3 Control
10		STATUS CMM Machine with RENISHAW PH10T Probe Overall size of table 2350mm x 1511mm. Working width 1219mm. Height under cross beam 889mm. Granite table height 889mm. Renishaw PH10 Probe. Complete with Software Package, Computer & Keyboard
11		GRANITE Inspection Table with FARO Inspection Arm (Box available) Table size 2438mm x 1219mm. Height of table 863mm. Granite table complete with FARO Inspection Arm
12		FARO Inspection Arm in Box Accuracy Specification 5+8L/1000 (um). Last Calibrated 11 March 2019
13		CHESTER MDM411VS Turret Mill Model MDM4HVS. Serial Number NX0604021. Year 2006. Safety Guards. SINO SDS2MS Digital Readout
14		DEVLIEG 2B-36 Spiramatic with Airlift Table Table 36" x 24". Spindle Taper 40ISO. Spindle Speeds 42 - 2000rpm. 3 Axis Digital Read Out. Complete with 24" x 24" Airlift Table. Serial Number 131937.
15		JONES & SHIPMAN 1310 Cylindrical Grinder with Internal Attachment Swing over bed 8" x 18" Between Centre. Complete with Internal Attachment

machinebidder

Lot no.		Description
16		JONES & SHIPMAN 540P Surface Grinder Machine complete with Magnetic Chuck. Optidress Attachment. Power rise & fall to wheelhead
17		KAESER SK22 ScREW Compressor with air receiver - SALE AGREED Year 2012. Serial Number 1226. Max Working Pressure 16 Bar. Rated Voltage 230V/1/50Hz.
18		KAESER SM12T Screw Compressor with air receiver - SALE AGREED Year 2011. Serial Number 2060. Rated Power 7.5Kw. Motor Rated Speed 2930/1/min. Max Wprk Pressure 8 Bar. Ambient Temperature 3 degrees
19		MEDDINGS Bench Drill - SALE AGREED Details to follow
20		MEDDINGS Bench Drill - SALE AGREED Details to follow
21		FAST TAP 400 Tapping Machine - SALE AGREED Details to follow
22		CLIMAVENT LW11P Wet Collector Serial Number PDI 2088. Motor 1.5k.w. 415V. 3 Phase.

machinebidder

Lot no.		Description
23		ROTOBROACH in case Details to follow
24		LINISHING Machine Details to follow
25		LINCOLN ELECTRIC Fume Extraction Unit Details to follow
26		THERMAL ARC Fabricator 330 Mig Welder Complete with Gun
27		JASIC TIG200P AC/DC Welder On Metal Trolley.
28		TECARC Compact MIG 311 Welder Complete with Gun

machinebidder

Lot no.		Description
29		A FRAME with 3 Ton Electric Hoist & Pendant Control - SALE AGREED Mobile A Frame. Span 6200mm. Height under beam 4775mm. Height under crane hook 3657mm. Electric Hoist Lifting capacity 3 Tons SWL.Pendant Control.
30		OXY ACETYLENE set on Trolley Please note bottles not included.
31		CATERPILLAR Gas Fork Lift Truck. Year 1996 - SALE AGREED Model GP13. Serial Number 4AN10309. Year 1996. Rated Capacity 1750Kg.Complete with Forks
32		MORE LOTS TO BE ADDED.....