

# machinebidder

ONLINE AUCTION SALE - CNC &  
CONVENTIONAL MACHINERY (170662)

(Ends: 2020-02-13 14:00:00.0)

ON INSTRUCTIONS RECEIVED - SURPLUS EQUIPMENT DUE TO ONGOING INVESTMENT

## **CNC EQUIPMENT**

COLCHESTER Tornado TT6 8 Axis CNC Lathe with GE Fanuc 31i- Model A Control.(2010).  
COLCHESTER Tornado T8MSYB 6 Axis CNC Lathe with GE Fanuc 18i-TB Control (2008).  
LEADWELL LTC50-AXL CNC Lathe (1995). ASQUITH NCA 4A10 Co-Ordinate Bridge Type Drill with Fagor CNC Control.(1976)

## **CONVENTIONAL LATHES**

HEYLIGENSTAEDT Roll Lathe (No screwcutting). Swing 56" x 72" Between Centres.  
RAVENSBURG SS& SC Lathe. Swing 48" x 60" Between Centres.

## **WELDING & FABRICATION EQUIPMENT**

PEARSON 14' x 1/4" Hydraulic Guillotine. BODE Seam Welder 66" travel. TECNA 188 Kva Spotwelder (1999)

## **SPINNING MACHINES**

LEIFELD APED 351 – 29/1 Spinning Machine (1988). DARLING & SELLERS Manual Spinning Machine

| Lot no. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
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| 1       |  <p><b>COLCHESTER Tornado TT6 Twin Turret 8 Axis CNC Lathe with GE Fanuc 31i- Model A Control. Year 2010.</b></p> <p>Maximum turning dia 175mm. Maximum turning length 563mm. Z1 Axis travel 175mm. Y1 axis travel 80mm (+- 40mm). Spindle(s) LH &amp; RH) Bore 64mm. Spindle nose A2-5. Chuck dia.175mm. Drawtube capacity 56mm. Spindle speeds to 6000rpm. Spindle power 11kW. 2 x 12 station turrets (all driven capacity).30 VDI.Driven ...</p> |
| 2       |  <p><b>COLCHESTER Tornado T8MSYB 6 Axis CNC Lathe with GE Fanuc 18i-TB Control (2008)</b></p> <p>Swing over bed covers 509mm. Maximum turning dia.259mm. Maximum turning length 540mm.Spindle bore 77.4. Bar capacity 65.7mm.Spindle nose A2-6. Chuck dia.254mm.Sub spindle chuck dia. 152mm. Spindle speeds 3000rpm. Spindle power 18.64kW/ 22.37kW.12 station bi-directional turret with 12 driven stations. ...</p>                              |

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| 3       |                                                     | <p><b>ASQUITH NCA 4A10 Co-Ordinate Bridge Type Drill with Fagor CNC Control. Year 1976</b></p> <p>Table size 132" x 51". Longitudinal travel 119". Head travel 43". Quill travel 13". Max height table to underside of bridge 67". Max height table to spindle face 57". Fagor CNC Control.</p> <p>Approx dimensions 256" long x 138" wide x 192" high</p>                        |
| 4       |                                                     | <p><b>HEYLIGENSTAEDT Heavy Duty Roll Lathe (No screwcutting). Swing 56" x 72" Between Centres. DRO</b></p> <p>Swing over bed 1422mm. Swing over cross slide 1168mm. Distance between centres 1828mm. Spindle speeds 4 - 175 rpm. Quick change toolpost. 1000mm dia 4 jaw chuck. DRO. Updated electrics.</p> <p>Approx Dimensions 4470mm x 1879mm x 1930mm high</p>                |
| 5       |                                                   | <p><b>RAVENSBURG Heavy Duty Centre Lathe</b></p> <p>Swing over bed 1219mm. Swing over cross slide 863mm. Distance between centres 1524mm. Spindle speeds Low range 1.5 - 3.5 rpm. High range 6 - 270 rpm. Screwcutting. Machine fitted with 1219mm dia faceplate (bolted onto existing 500mm dia, chuck). Spindle bore 80mm. DRO</p> <p>Approx dimensions 4445mm x 1778mm ...</p> |
| 6       |  | <p><b>WEBSTER &amp; BENNETT 48" EH Elevating Rail Vertical Borer with DRO</b></p> <p>Table dia. 48. Max swing 62. Height under rail 48. Chuck speeds 6.3 -140 rpm. Feeds 0.005 – 0.250/rev. DRO. Chuck Jaws.</p>                                                                                                                                                                  |
| 7       |                                                   | <p><b>LOT WITHDRAWN</b></p>                                                                                                                                                                                                                                                                                                                                                       |
| 8       |                                                   | <p><b>HURON NU4 Milling Machine with DRO. Year 1984</b></p> <p>Table size 1435mm x 460mm. Universal Vertical Head, 40 Int. Spindle, 3 Axis Digital Readout, 1000mm X Travel (Table) 700mm Y Travel (Head), Spindle Speeds 30 -2066 rpm.</p>                                                                                                                                       |

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| Lot no. |                                                                                                               | Description                                                                                                                                            |
|---------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| 9       |                              | <b>CMA RER 24 Tapping Machine on Cast Iron Base. Year 2013</b><br>CMA RER 24 Tapping Machine on Cast Iron Base                                         |
| 10      |  | <b>PEARSON 14' x 1/4" Hydraulic Guillotine</b><br>Powered Back Gauge, Work Supports. Manual Blade Adjustment                                           |
| 11      |                             | <b>BODE Seam Welder. Year 1988</b><br>approx 66" travel.Machine Serial No. 29622                                                                       |
| 12      |                            | <b>TECNA 188 Kva Spotwelder. Year 1993</b><br>Maximum welding power 188 kVA. Max amp 741.Machine complete with electrode arms.                         |
| 13      |                            | <b>LEIFELD APED 351 – 29/1 Spinning Machine. Year 1988</b><br>Max dia. 711mm. Distance between faceplates 914mm.<br>Approx dimensions 3098mm x 2794mm. |
| 14      |                            | <b>DARLING &amp; SELLERS Gap Bed Manual Spinning Lathe</b><br>Swing in gap 42". Width of gap 13.1/2". Swing over cross slide.<br>Tailstock.            |

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**Lot  
no.**

**Description**

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**LEADWELL LTC50-AXL x 3000mm Heavy Duty CNC Lathe.Year 1995**

Swing over bed 880 mm. Maximum swing over slide 835 mm. Distance between centres 3000mm. X travel 425 mm. Z travel 3000mm.Spindle speeds 15 - 1500 rpm.Spindle nose A2-11". Spindle power 37 kW. Feeds X axis to 10 m/min. Z axis 12 m/min. 12 station turret.Programmable tailstock. Quill Stroke 125 mm. Swarf ...

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