

machinebidder

ONLINE AUCTION SALE - CNC & CONVENTIONAL (Ends: 13 Feb 2025)
Machine Tools, Inspection & Workshop Equipment - Due to Closure (170737)

On instructions received due to the closure of a manufacturing facility

ONLINE AUCTION SALE OF CNC & CONVENTIONAL MACHINE TOOLS, TOOLING, INSPECTION EQUIPMENT & WORKSHOP EQUIPMENT (170737)

CNC EQUIPMENT:


DOOSAN Puma 400XLB CNC Lathe. Swing over bed 770mm x 3114mm Turning Length. Fanuc 21i-TB Control.(Year 2008). **FORCE ONE** TC-3523 CNC Lathe. Swing over bed 660mm x Maximum turning length 2300mm. Fanuc 0i-TD Control. (Year 2012). **VICTOR** Vturn 26II CNC Lathe with Fanuc 0i-TC Control (Year 2007). **VICTOR** Vturn 26 CNC Lathe with Fanuc O-T Control. (Year 1997). **MORI SEIKI** TL40B CNC Lathe with Moric-T5F Control (Fanuc).(Year 1991). **DOOSAN** DNM4500 Vertical Machining Centre. X/Y/Z travels 800/450/510mm. Fanuc i Series Control. (Year 2018). **MECO** MEC-55 CNC Slotting Machine. Maximum Stroke (Z axis) 222 mm. Rotary Table (W Axis) 360 °. Rotary table dia. 240mm. Touch Screen CNC Control. (Year 2020). **SCHENCK** Dynamic Balancing Machine c/w CAB 820 Control Equipment (fitted in 2023).

CONVENTIONAL MACHINERY: **COLCHESTER** Mascot 1600 Gap Bed Centre Lathe x 80" Between Centres. **COLCHESTER** Mastiff 1400 Gap Bed Centre Lathe x 100" Between Centres . **DEAN SMITH & GRACE** Type 21 Gap Bed Centre Lathe x 96" Between Centres. **DEAN SMITH & GRACE** Type 21 Straight Bed Centre Lathe x 96" Between Centres (with deep hole drilling/boring capability). **ELITE** Rambo RM-3 VHL Turret Mill c/w DRO (Year 1996). **MILLTECH** 5000VS Turret Mill c/w DRO.






LARGE AMOUNT OF INSPECTION & WORKSHOP EQUIPMENT: Several Bore Gauges. Slip Gauges. Digital Verniers. Micrometers. **SYLAC** Z CAL 250 Digital Height Gauge.

MISCELLANEOUS: 2 x Double Ended Grinders. Vertical Linishing Machine. Qty of Free Standing Jib Cranes & Mobile A Type Lifting Frames. **MITSUBISHI** EF17DL 00120 Gas Fork Lift Truck (Year 2007). Tooling Cabinets. Tooling. **MARK** MSM 5.5 kW Screw Compressor (2010) with **AMD** Dryer (2007) & **ABBOT & Co** Air Receiver. **MANY MORE ITEMS.**






Buyers Premium 18%

Lot no.	Description
1	 <p>DOOSAN Puma 400XLB CNC Turning Centre with Fanuc Series 21i-TB Control (2008)</p> <p>Swing over bed 770mm. Swing over cross slide 590mm. Maximum turning dia. 550mm. Maximum turning length 3114mm. X/Z travel 362mm/3114mm. Spindle speeds 2000rpm. Bar capacity 116.5mm. Fitted with 450mm dia. 3 jaw chuck. 500mm dia. capacity 3 point Rock Steady. 10 station turret. Tailstock. Qty of tooling ...</p>







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Lot no.	Description
2	 <p>FORCE ONE TC-3523 CNC Turning Centre with Fancu Series 0i-TD Control (2012)</p> <p>Swing over bed 660mm. Swing over cross slide 480mm. Maximum turning dia. 500mm. Maximum turning length 2300mm. X/Z travel 280mm/2300mm. Spindle speeds 2500 rpm. Bar capacity 116mm. Fitted with 385mm dia. 3 jaw chuck. 12 station turret. 2 x Fixed steadies 210mm dia & 410mm dia. capacity. Tailstock. Quantity ...</p>
3	 <p>DOOSAN DNM4500 CNC Vertical Machining Centre with Fancu i - Series Control (2018)</p> <p>Table size 1000mm x 450mm. X/Y/Z travels 800mm/450mm/510mm .30 station ATC. Swarf conveyor. Fancu I - Series CNC Control. Serial No. MV0090-001276. Year 2018. Machine dimensions L x W x H 2500mm (3600mm with swarf conveyor) x 2200mm x 2700mm high.</p>
4	 <p>VICTOR Vturn 26 CNC Lathe with Fancu Series 0-T Control (1997)</p> <p>Swing over bed 670mm. Swing over cross slide 486mm. X/Z travels 185 + 50mm/1100mm. Fitted with 255 mm dia. 3 jaw chuck. 12 station turret. Tailstock. Quantity of tooling as lotted. Swarf conveyor . Fancu 0i-TC Control. Year 2007. Machine dimensions L x W x H 3700mm (4400mm with swarf conveyor) x 1700mm ...</p>
5	 <p>VICTOR Vturn 26 CNC Lathe with Fancu Series 0-TC Control (2007)</p> <p>Swing over bed 520mm. Swing over cross slide 350mm. X/Z travels 50 + 190mm/1090mm. Fitted with 250mm dia. 3 jaw chuck. 12 station turret. Tailstock. Quantity of tooling as lotted. Swarf conveyor . 240mm dia. 3 point fixed steady. Fancu 0i-TC Control. Year 2007. Machine dimensions L x W x H 3500mm (4500mm ...</p>
6	 <p>MORI SEIKI TL-40 CNC Lathe with Moric - T5F Control (Fancu) - Requires attention</p> <p>Distance between centres 2100mm. Swing over bed 620mm. Fitted with 300mm dia. 3 jaw chuck.6 station turret. Tailstock. 2 x Fixed Steadies 200mm & 320mm dia. Machine dimensions L x W x H 5650mm x 2100mm x 2300mm high. Approximate weight 7500 kg.</p>








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Lot no.	Description
7	 <p>MECO MEC-55 CNC Slotting Machine with Touch Screen CNC Control (2020)</p> <p>Maximum Stroke (Z axis) 222 mm. Maximum speed 9m/min. Maximum Cross travel (Y Axis) 56mm. Rotary Table (W Axis) 360 ° . Rotary table dia. 240mm. Touch Screen CNC Control. Year 2020</p>
8	 <p>COLCHESTER Mastiff 1400 x 80" Between Centres Gap Bed Centre Lathe with DRO</p> <p>Swing oved bed 535mm. Swing over cross slide 370mm. Swing in gap 815mm. Distance between centres 2032mm. Spindle speeds 20 -1400rpm. Spindle bore 90mm.Fitted with 310mm dia. 3 jaw chuck. Quick change toolpost. Toolholders. Acu-rite DRO. 3 point steady. Coolant. Serial No. 7/0205/12804. Machine dimensions ...</p>
9	 <p>COLCHESTER Mastiff 1400 x 80" Between Centres Gap Bed Centre Lathe with DRO</p> <p>Swing oved bed 535mm. Swing over cross slide 370mm. Swing in gap 815mm. Distance between centres 2032mm. Spindle speeds 20 -1400rpm. Spindle bore 90mm.Fitted with 310mm dia. 3 jaw chuck. Quick change toolpost. Toolholders. Acu-rite DRO. 2 x 3 point steadies. Coolant. Serial No.LMF80GMRJH/07343. Machine ...</p>
10	 <p>DEAN SMITH & GRACE Type 21 x 96" Straight Bed Centre Lathe</p> <p>Swing over bed 559 mm Swing over cross slide 305 mm. Distance between centres 2438 mm Spindle speeds 13.7– 1100 rpm. Spindle dia. 88 mm. Motor 12.5 HP . Fitted with 400mm dia. 3 jaw chuck. 4 way toolpost. Tailstock. 2 x Boring bar supports for deep hole boring.Boring bar.Dual Dials. 3 point roller steady.Coolant.Overall ...</p>
11	 <p>DEAN SMITH & GRACE Type 21 x 96" Straight Bed Centre Lathe with DRO - Requires Attention</p> <p>Swing over bed. 559 mm Swing over cross slide 305 mm. Distance between centres 2438 mm Spindle speeds 7.5-600 rpm. Spindle dia . 88 mm. Motor 12.5 HP . Fitted with 400mm dia. 3 jaw chuck. 560mm dia. 4 jaw chuck. 4 way toolpost. Tailstock. Acurite DRO.Dual Dials. 3 point roller steady.Coolant.Overall ...</p>


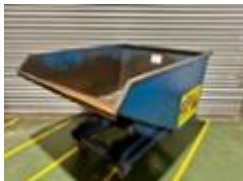





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Lot no.	Description
12	 <p>MICROCUT 5000VS Turret Milling Machine with Newall 3 Axis DRO</p> <p>Table size 1500mm x 300mm. Spindle taper ISO 40. Spindle speed 60 - 3600 rpm (inf. Variable). Serial No. 881909. Machine dimensions L x W x H 2100mm x 2000mm x 2600mm high. Approximate weight 1750kg.</p>
13	 <p>ELITE RM-3VHL Turret Milling Machine with Acu-rite 2 Axis DRO (1996)</p> <p>Table size 1370mm x 250mm. Spindle taper R8. Spindle speeds 70 - 4200 rpm (inf. Variable). Serial No. DO606. Machine dimensions L x W x H 1850mm x 1750mm x 2250mm high. Approximate weight 1200kg.</p>
14	 <p>SCHENCK H40 BU Precision Balancing Machine with SCHENCK CAB820 Measuring System. Fitted in 2023</p> <p>Machine complete with 2 x Steady Mounts fitted on cast iron base plate and SCHENCK CAB820 Measuring System with Version 9.46.2/64 Bit Software. Maximum Length capacity 3800mm, Machine H40 BU Serial No. AHF 1178. Year 1988. Upgraded with SCHENCK CAB820 Measuring System in 2023. Serial No. RMUW 2606.</p> <p>SCHENCK ...</p>
15	 <p>MITSUBISHI FG20NLPG 4 Wheel Gas Operated Forklift Truck (2007)</p> <p>Complete with Forks & Fork Extensions. Maximum Fork Height 4300mm. Side Shift 1000mm. Fork Length 1000mm. Forklift Extensions 1500mm. Lifting capacity 2000kg. Serial No. EF17DL 00120. (Gas bottle not included). Forklift weight 3650kg.</p>
16	 <p>KEF Slibette 8NE Double Ended Pedestal Grinder</p> <p>Maximum RPM 2820. Grinding wheel size 200mm x 25mm x 20mm.</p>
17	 <p>BLACK & DECKER Heavy Duty Double Ended Pedestal Grinder. Wheel size 250mm dia.</p>

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Lot no.		Description
18		Vertical Belt Linisher
19		TEC-ARC Kay Mig 400S MIG Welder with Wire Feed Unit & Cables/Torch Serial No.TA041327687
20		JASIC Pro Arc 140 Stick Welder with Cables & Torch Serial No.IEC 60974-1
21		UNION Belt Driven Pillar Drill Table size 255mm x 275mm. Morse taper spindle fitted with Jacobs chuck
22		WHITECOTE PMC GDM250A Pillar Drill Capacity 25mm. Spindle speeds 150-2030 rpm. Swivel table.
23		MARK MSM 5.5 kW Screw Compressor (2010) with AMD Dryer (2007) & ABBOT & Co Air Receiver
24		LNS 500kg Capacity Tipping Skip

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Lot no.	Description
25	 Unknown Capacity Tipping Skip
26	 EMPTEEZY 1750kg Capacity Tipping Skip
27	 ABUS 250kg SWL Jib Crane with Electric Hoist Approximate height 4000mm. Approximate Length 3000mm
28	 ABUS 250kg SWL Jib Crane with Electric Hoist Approximate height 4000mm. Approximate Length 3000mm
29	 ABUS 1000kg SWL Jib Crane with Electric Hoist Approximate height 4000mm. Approximate Length 4000mm
30	 DEMAG 250kg SWL Jib Crane with Manual Hoist Approximate height 3500mm. Approximate Length 3000mm
31	 NEW-TONNE 1000kg SWL Mobile A Frame with Manual Hoist L x W x H 3750mm x 2100mm x 4000mm

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**Lot
no.**

Description

32



500kg SWL Mobile A Frame with Manual Hoist

L x W x H 3500mm x 1500mm x 3000mm

33



500kg SWL Mobile A Frame with Manual Hoist

L x W x H 3500mm x 1500mm x 3000mm

34



500kg SWL Mobile A Frame with Manual Hoist

L x W x H 2500mm x 1500mm x 3000mm

35



500kg SWL Mobile A Frame with Manual Hoist

L x W x H 3810mm x 1500mm x 3050mm

36



500kg SWL Mobile A Frame with Manual Hoist

L x W x H 2600mm x 1500mm x 3000mm

37



500kg SWL Mobile A Frame with Manual Hoist

L x W x H 2500mm x 1500mm x 3000mm

38










500kg SWL Mobile A Frame with Manual Hoist

L x W x H 2500mm x 1500mm x 3000mm








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Lot no.	Description	
39		250kg SWL Mobile A Frame with 2 x Manual Hoists L x W x H 7100mm x 1600mm x 3100mm
40		WBJ Granite Inspection Table L x W x H 1205mm x 905mm x 830mm
41		5 x T3 Quick Change Toolholders
42		5 x T3 Quick Change Toolholders
43		5 x T3 Quick Change Toolholders
44		5 x T3 Quick Change Toolholders
45		5 x T3 Quick Change Toolholders








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Lot no.	Description
46	5 x T3 Quick Change Toolholders
	
47	5 x T3 Quick Change Toolholders
	
48	5 x T3 Quick Change Toolholders
	
49	5 x T3 Quick Change Toolholders
	
50	860mm x 860mm x 1150mm high Workbench with Vice
	
51	Record Bench Vice on Steel Stand
	
52	160mm Heavy Duty Machine Vice
	

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Lot no.	Description
53	 SYLVAC Z Cal 350mm Digital Height Gauge with Power Lead. Serial No.15010
54	 300mm Digital Height Gauge
55	 BOWERS 1" - 1.3/8" 3 point bore gauge in fitted case
56	 BOWERS 3/8" - 3/4" 3 point bore gauge in fitted case
57	 BOWERS 1/4" - 5/16" 3 point bore gauge in fitted case
58	 BOWERS 5/16" - 3/8" 3 point bore gauge in fitted case
59	 BOWERS 3" - 4" 3 point bore gauge in fitted case

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Lot no.	Description
60	 BOWERS 3/8" - 1/2" 3 point bore gauge in fitted case
61	 MITUTOYO 60mm - 70mm 3 point bore gauge with BOWERS setting gauge in fitted case
62	 MITUTOYO 40mm - 45mm 3 point bore gauge with BOWERS setting gauge in fitted case
63	 MITUTOYO 10mm - 13mm 3 point bore gauge in fitted case
64	 BOWERS 16mm - 19mm 3 point bore gauge in fitted case
65	 BOWERS 70mm - 80mm 3 point bore gauge in fitted case
66	 BOWERS 50mm - 60mm 3 point bore gauge in fitted case

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**Lot
no.**

Description

67



BOWERS 35mm - 40mm 3 point bore gauge in fitted case

68



BOWERS 25mm - 30mm 3 point bore gauge in fitted case

69



BOWERS 3/4" - 1" 3 point bore gauge in fitted case

70



Qty of Various sized setting gauges

71



BOWERS 13mm - 16mm 3 point bore gauge in fitted case

72










SWISS Bergeon 5285B Staking set in fitted case

73










SPI 6" - 12" Outside Micrometer in fitted case








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Lot no.	Description
74	 LINEAR 12" - 16" Outside Micrometer in fitted case
75	 MITUTOYO 0 - 600mm Digital Vernier in fitted case
76	 ECLIPSE Magnetic Vee Block in fitted box 80mm x 70mm x 95mm high
77	 MITUTOYO 0mm - 1000mm Vernier Caliper in fitted case
78	 OLYMPUS Bore Scope with Olympus KLS-201 Light Source
79	 Large Qty of Various Outside Micrometers in cases by Starrite, Moore & Wright etc etc
80	 Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc




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Lot no.	Description
81	Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc
	
82	Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc
	
83	Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc
	
84	Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc
	
85	Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc
	
86	Large Qty of Various Outside Micrometers in cases by Mitutoyo , Moore & Wright, Linear etc etc
	
87	Set of MOORE & WRIGHT Outside micrometers 0" - 1" up to 5" - 6" in wooden case
	








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Lot no.	Description
88	 <p>Large Qty of Imperial Outside Micrometers in box - Approx 30 including sizes 6"-7", 14"-15" & 17"-18"</p>
89	 <p>Set of ETALON (Swiss) Intalometer 531 Bore gauges in fitted case</p>
90	 <p>2 x TESA (Swiss) 0mm - 150mm Digital Verniers in fitted cases</p>
91	 <p>MITUTOYO 20mm - 25mm 3 point bore gauge</p>
92	 <p>Set of MHC Dial Indicator Bore Gauges 0.78" - 1.42' in fitted case</p>
93	 <p>2 x MITUTOYO Dial Indicator Bore Gauges 35mm- 60mm & 2" - 4" in fitted cases</p>
94	 <p>Set of MOORE & WRIGHT Outside Micrometers 1" - 2" up to 5"-6" in fitted case</p>

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Lot no.	Description
95	 MITUTOYO 2" - 4" & MHC 1.4" - 2.4" Dial Type Bore Gauges in fitted cases
96	 KELL-STORM Precision Universal Protractor in fitted box
97	 2 x Inside Micrometers and 1 x Depth Micrometer by Mitutoyo & Starrett in fitted cases
98	 3 x Digital Vernier Caliper Gauges & 3 x Manual Vernier Caliper Gauges by Mitutoyo, Chesterman etc in fitted boxes as lotted
99	 Qty of Various Inside Micrometers in fitted cases by Moore & Wright, Mitutoyo etc as lotted
100	 2 x Boxes of Precision Slip Gauges in fitted cases
101	 11 x Drawer Steel Tool Storage Cabinet (Contents not included) . L & W X H 760mm x 710mm x 1080mm high








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Lot no.	Description
102	 22 x Drawer Steel Tool Storage Cabinet (Contents not included) . L X W X H 1500mm x 700mm x 2010mm high
103	 Qty of Lathe Cutting Tooling as lotted
104	 Qty of Lathe Cutting Tooling as lotted
105	 Qty of Lathe Cutting Tooling as lotted
106	 Qty of Lathe Cutting Tooling as lotted
107	 Qty of Boring Bars as lotted
108	 Qty of Boring Bars as lotted

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Lot no.	Description
109	Qty of Boring Bars as lotted
110	Qty of Boring Bars as lotted
111	Heavy Duty Boring Bar 125mm dia x 1160mm long
112	PARWELD XR937H Welding Helmet with Parweld XR940A Powered Air Respirator in Carry Case
113	Qty of Boring Bars as lotted
114	Qty of Lathe Cutting Tooling as lotted
115	Matching Pair of SPI Multi Vee Blocks. L x W x H 120mm x 35mm x 120mm high








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Lot no.	Description
116	 Matching Pair of Vee Blocks. L x W x H 155mm x 65mm x 90mm high
117	 Matching Pair of Eclipse Vee Blocks. L x W x H 135mm x 50mm x 95mm high
118	 Matching Pair of Vee Blocks. L x W x H 155mm x 65mm x 90mm high
119	 Qty of Various Vee Blocks as lotted
120	 Large Qty of High Speed Steel Taper Shank Twist Drills (Approx 150)
121	 Large Qty of High Speed Steel Taper Shank Twist Drills (Approx 150)
122	 2 x LI-HSUN 5 Morse Taper Live Centres in fitted boxes




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Lot no.	Description
123	2 x Face Driving Live Centres. 1 x 5 Morse Taper 1 x 4 Morse Taper
124	Qty of Various Live Tube Centres
125	Qty of Various Live Tube Centres
126	Large Qty of High Speed Steel Parallel Shank Twist Drills
127	Qty of High Speed Steel Various Sized Taps
128	Qty of High Speed Steel Various Sized Taps
129	2 x Lifting Scales with Charger 600kg & 300kg Capacities








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Lot no.	Description
130	 <p>Mobile Work Trolley with 5 Drawers. L x W x H 1000mm x 550mm x 950mm high</p>
131	 <p>Jones & Shipman Balancing Stand. Extends to 1550mm length</p>
132	 <p>SMW-Autoblok Type SLU-4-MS Hydraulic Steady. Capacity 30mm - 245mm dia. ID No.122186</p>
133	 <p>4 x 5 Morse Taper Live Centres</p>
134	 <p>Qty of Taper Shank Tapping Attachments as lotted</p>
135	 <p>4 x Steel Stackable Stillages</p>
136	 <p>4 x Steel Stackable Stillages</p>

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Lot no.	Description
137	 <p>PRATT BURNERD 315mm dia. 4 jaw chuck. Camlock Fitting. Serial No.9502-63202</p>
138	 <p>PRATT BURNERD 250mm dia. 3 jaw chuck</p>
139	 <p>TOS 315mm dia. 3 jaw chuck</p>
140	 <p>Unknown Mfr 310mm dia.3 jaw chuck</p>
141	 <p>Large Qty of Carbide Throwing Cutting Tips</p>
142	 <p>Qty of High Speed Steel End Mills & Slot Drills</p>
143	 <p>1 x Piece of 190mm dia x 1100mm long Black Bar Billet. Spec EN3A/070M. Weight 244 kg.</p>

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Lot no.	Description
144	 <p>3 x Pieces of 190mm dia. x 480mm long Black Bar Billets. Spec 070M20 BS/PD970</p>
145	 <p>Qty of Various U Drills & Various Spindle Tooling as lotted</p>
146	 <p>Qty of Steel Tube Stock as lotted</p>
147	 <p>JUNGHEINRICH 2000kg SWL Pallet Truck</p>
148	 <p>Qty of Sack Trucks</p>
149	 <p>Qty of Sack Trucks</p>
150	 <p>Qty of Number & Letter Stamps</p>

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**Lot
no.**

Description

151



Large Qty of Clamps & Clamping Accessories

152



3 x Boxes of 1.2mm Mig Welding Wire
