

machinebidder

PRIVATE TREATY SALE - RICHARD HOUGH LIMITED (170644)

On instructions received due to closure - Richard Hough Limited

Calender Roll Manufacturers for the Paper, Textile & Automotive Industry

PRIVATE TREATY SALE – PHASE 1 - Equipment Available from Monday 29th October, 2018



HEAVY DUTY LATHES: CRAWFORD SWIFT 22D (Series 60) 48" x 42ft b.c., POREBA TCG125 49.2" x 39.4ft b.c., SWIFT Model 26/30D (series 60) 67" x 36ft b.c., CRAVEN 59" x 27ft b.c., CRAVEN 45" x 20ft b.c., LANG 51" x 32.8ft b.c., LANG 28" x 20.5ft b.c., LANG 42" x 15ft b.c.

ROLL GRINDERS: CRAVEN Roll Grinder 32" x 27 feet Between Centres with Cambering. BROOKES ROBERTS Roll Grinder






VERTICAL HYDRAULIC PRESSES: 2 x 3300 tonnes, 3 x 1800 tonnes, 1 x 1200 tonne, 1 x 900 tonne Capacities. Various sized Pressing Rings & Plates. VARIOUS MACHINE TOOLS & FACTORY EQUIPMENT

PHASE 2 – Dates to be announced to include Precision Sheeter/Guillotine, Slitter/Rewinder, Platen Presses, Disc Cutting Presses, Carding Machines, Cotton Fibre Breaker, Spinning Machine. Fork Lift Trucks, Scissor Lifts & Miscellaneous Items

SEE PDF DOCUMENT FOR GUIDE PRICES

Lot no.	Description
1	 <p>CRAWFORD SWIFT Model 22D (Series 60) Heavy Duty Centre Lathe - Guide Price £42,000</p> <p>Crawford Swift Type 22D (60). Swing over bed 48". Swing over cross slide 34". Distance between centres 42ft. Speeds 2 – 100rpm (Geared Drive). Speeds 47 – 300 (Belt Drive). Chuck dia. 42". Main motor power 30 kW. Fixed Steadies. 1 x 31.5" dia., 1 x 27.5" dia., 1 x 19" dia. Travelling steady 7.8" dia. Machine ...</p>
2	 <p>POREBA Model TCG125/12M Heavy Duty Centre Lathe - Guide Price £42,000</p> <p>Swing over bed 49.2". Swing over cross slide 37". Distance between centres 39.4ft. Chuck dia. 49.2". Spindle speeds 1.6 - 315 rpm. Spindle bore 4.13". Motor power 55 kW. Steadies: 2 x 16.5" dia. and 1 x 24.4" dia.</p>

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Lot no.	Description
3	 <p>CRAVEN Heavy Duty Centre Lathe - Guide Price £25,000</p> <p>Swing over bed 52". Swing over cross slide 40". Distance between centres 27ft. Chuck dia. 39". Steadies:1 x 29.5" dia. Motor power 37 kW. Swivel Toolpost & Compound Slide.Spindle bore 4"</p>
4	 <p>SWIFT Model 26/30D (Series 60) Heavy Duty Lathe - Guide Price £30,000</p> <p>Swing over bed 67". Swing over cross slide 51". Swing in gap 86". Distance between centres 36ft. Chuck dia. 48". Spindle speeds (Geared drive 4-200 rpm. Belt drive 95-600 rpm. Spindle bore 6". 4 way toolpost. Compound slide. Steadies 2 x 32.2" dia., 1 x 17.7"dia., Travelling steady 7.8"dia. Motor power ...</p>
5	 <p>LANG Model 14/A4 39H Bullet Head Type Heavy Duty Lathe - Guide Price £10,000 - MACHINE SOLD</p> <p>Swing over bed 51". Swing over cross slide 36". Distance between centres 34ft. Chuck dia. 36". Spindle speeds Slow 6.5-115 rpm. Fast 19-330 rpm.. Motor power 22 kW.Steadies 1 x 25.5" dia. Machine complete with rear mounted Milling Head. Milling head spindle speeds 63-630 rpm. 30 Int taper. Main motor ...</p>
6	 <p>LANG Bullet Head Type Heavy Duty Lathe - Guide Price £4,250</p> <p>Swing over bed 34. Swing over cross slide 22". Distance between centres 20.5ft. Chuck dia.30". Spindle bore 5.1/8". Motor power 15 kW. Steadies 1 x 21.2".dia.</p>
7	 <p>LANG Type 14/A4 39H Bullet Head Type Heavy Duty Lathe - Guide Price £3,000 - MACHINE SOLD</p> <p>Swing over bed 41". Swing over cross slide 29". Distance between centres 15ft. Chuck dia. 27.5". Motor power 22 kW. Steadies 1 x 24.4".dia.</p>

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Lot no.	Description
8	 <p>CRAVEN Heavy Duty Lathe - Guide Price £6,000 - MACHINE SOLD</p> <p>Swing over bed 44.8". Swing over cross slide 31.4". Distance between centres 20ft. Chuck dia. 40". Motor power 15 kW.</p> <p>MACHINE SOLD</p>
9	 <p>CRAVEN Roll Grinder with Cambering Facility - Guide Price £30,000 - MACHINE SOLD</p> <p>Height of centres 16". Maximum dia. ground (with new wheel) 26". Maximum overall length of roll admitted between centres 324" (27 feet). Dia. of Headstock spindle front bearing 10". Dia. of Headstock rear bearing 7.1/2". Size of grinding wheel 26" dia. x 3" wide</p> <p>Capacity of steadies (Large) 10" – 20". ...</p>
10	 <p>WEBSTER & BENNETT 48" CNC Fixed Rail Vertical Borer with FAGOR Control - Guide Price £15,000</p> <p>Table dia. 48". Maximum swing 60". Height under cross rail 30". Chuck jaws.Fagor CNC Control. Serial No.5979+6</p>
11	 <p>WEBSTER & BENNETT 48" Fixed Rail Vertical Borer with 58" Oversized Chuck - Guide Price £6,500</p> <p>Chuck dia. 58". Maximum swing 62" dia. Height under rail 24". Chuck speeds 6.3-140 rpm. Feeds 0.0025" - 0.125"/rev. Chuck jaws.Motor 22kW. Serial No.6266-4.</p>
12	 <p>BUTLER 21" Vertical Slotting Machine - Guide Price £2,750</p> <p>Table dia. 45". Throat depth (Centre of table to throat max) 100". Strokes 8 - 20". Cycles per minute 9 - 28. Cutting speeds ft/min 14 - 57. Powered rotary table. Serial No. 23693</p>
13	 <p>Hydraulic Vertical Press - Capacity 650 Tonnes Capacity (RB8) - Guide Price £3,500</p> <p>Hydraulic Vertical Press - Capacity 650 Tonnes Capacity (RB7). Electrical switchgear. Hydraulic Control Equipment.</p>

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14	 <p>Hydraulic Vertical Press - Capacity 1130 Tonnes Capacity (RB7) - Guide Price £7,500</p> <p>Hydraulic Vertical Press - Capacity 1130 Tonnes Capacity (RB7). Electrical switchgear. Hydraulic Control Equipment.</p>
15	 <p>Hydraulic Vertical Press - Capacity 1760 Tonnes Capacity (RB5) - Guide Price £20,000</p> <p>Hydraulic Vertical Press - Capacity 1760 Tonnes Capacity (RB5). Electrical Cabinet with Hydraulic & Temperature Control Equipment. Structural Steel Access Platform.</p>
16	 <p>Hydraulic Vertical Press - Capacity 1760 Tonnes Capacity (RB3) - Guide Price £20,000</p> <p>Hydraulic Vertical Press - Capacity 1760 Tonnes Capacity (RB3). Electrical Cabinet with Hydraulic & Temperature Control Equipment. Structural Steel Access Platform.</p>
17	 <p>Hydraulic Vertical Press - Capacity 1760 Tonnes Capacity (RB4) - Guide Price £20,000</p> <p>Hydraulic Vertical Press - Capacity 1760 Tonnes Capacity (RB4). Electrical Cabinet with Hydraulic & Temperature Control Equipment. Structural Steel Access Platform.</p>
18	 <p>Hydraulic Vertical Press - Capacity 3300 Tonnes Capacity (RB2) - Guide Price £45,000</p> <p>Hydraulic Vertical Press - Capacity 3300 Tonnes Capacity (RB2). Electrical Cabinet with Hydraulic & Temperature Control Equipment. Structural Steel Access Platform.</p>
19	 <p>Hydraulic Vertical Press - Capacity 3300 Tonnes Capacity (RB1) - Guide Price £40,000</p> <p>Hydraulic Vertical Press - Capacity 3300 Tonnes Capacity (RB1). Electrical Cabinet with Hydraulic & Temperature Control Equipment.</p>

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**Lot
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Description

20



DEAN SMITH & GRACE Type 21 x 120" Straight Bed Centre Lathe - Guide Price £2,250 - MACHINE SOLD

Swing over bed 22". Distance between centres 120". Spindle speeds 7.5-600 rpm. 4 way toolpost. Drillina attachment. Serial No. 390-8-71

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21



COLCHESTER Triumph 2000 Centre Lathe. 50" Between Centres - Guide Price £1,500 - MACHINE SOLD

Swing over bed 15". Distance between Centres 50". Spindle speeds 25-2000 rpm. Spindle bore 2.1/16". 3 point steady. Serial No.6/0004/19162

MACHINE SOLD

22



LANG Electrofeed Centre Lathe. 84" Between Centres - Guide Price £1,750

Swing over bed 26". Swing over cross slide 16". Distance between centres 84". Spindle speeds 16-1425 rpm. 4 way toolpost. Swivel compound slide. 2 x 3 point steadies 10" capacity.

DEAN SMITH & GRACE Type 21 x 108" Between Centres Gap Bed Centre Lathe - Guide Price £2,000 - MACHINE SOLD

Swing over bed 22". Distance between centres 108". Swing over cross slide 15". Swing in gap 34". Spindle bore 3.5/8". 21.1/2" 4 jaw chuck. 3 point steady 14" dia. Serial No. 282887

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23



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**Lot
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Description

24



**WMW Heckert Vertical Milling Machine - Guide Price £1,200 -
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Table size 70" x 18.3/8". Spindle taper 50 Int. Spindle speeds 45-2240 rpm. Swivel Head. Pendant control.

MACHINE SOLD

25



**MORI SEIKI TL40 CNC Lathe with Fanuc 3T Control - Guide
Price £3,000 - MACHINE SOLD**

Swing over bed 24". Swing over cross slide 14". Distance between Centres 120". Swarf conveyor. 12" dia. 3 point steady. 8" dia 3 point steady. Fanuc 3T Control. Enclosed guarding. Year 1984

MACHINE SOLD

26



**NORTON Cylindrical Grinding Machine. Swing 25" x 72"
Between Centres - Guide Price £2,500**

Swing 25" x 72" Between Centres.

27



**LUNN DAVIS Model 15 Keyseating Machine - Guide Price £3,000
- MACHINE SOLD**

Table size 31" x 20". Complete with broaches & guides. Serial No. LD-167

MACHINE SOLD




28



**STARTRITE Metora 16" Capacity Horizontal Bandsaw - Guide
Price £600**

STARTRITE Metora 16" Capacity Horizontal Bandsaw. Coolant Tank

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Lot no.	Description
29	 <p>FELLOWS 61A Gear Shaper - Guide Price £1,750 18" x 5" face x 3½ DP. Quantity of Shaper Cutters</p>
30	 <p>FLAMETEK CNC Profile Burner with Burny 2.5 Control - Guide Price £3,000 Rail centres 82". Cutting bed size 80" wide x 156" long. Lenth of rail 180". Extraction unit. Burny 2.5 CNC Control.</p>
31	 <p>KASTO 24" capacity Heavy Duty Powered Hacksaw - Guide Price £2,250 KASTO 24" capacity Heavy Duty Powered Hacksaw with work support. Powered Clamping</p>
