

ONLINE AUCTION SALE - DOOSAN leftBracketEndscolon fmtrightBracket
VT1100M Turning Centre with Fanuc 0iTF Control. Year 2023 (170754)

By order of the Directors due to re-organisation

DOOSAN VT1100M Turning Centre with Fanuc 0iTF Control. Year 2023

550 Cutting Hours

| Los-Nr. | Beschreibung |
|---------|---|
| 1 |  <p>DOOSAN VT1100M Turning Centre with Fanuc 0iTF Control. Year 2023</p> <p>Swing over bed 1270mm. Swing over saddle 1000mm. Maximum turning diameter 1100mm. Maximum turning length 960mm. Maximum workpiece weight (incl. chuck) 2,200kg. Spindle nose 702-4-NO.15. Spindle max power 65 / 55 / 45kW. Spindle max torque 7,552Nm. Spindle speed maximum 850rpm. Integral box guideway construction. X axis travel 580mm. Z axis travel 1,000 mm. C axis travel 360deg. X axis rapid traverse 20m/min. Z axis rapid traverse 20m/min. C axis rapid traverse 14r/min. Type BMT85P. Number of stations 12. OD tool size 32mm square. Boring bar size 80mm diameter. Rotary tool power 7.5/11.0kW. Rotary tool speed 3000rpm. Rotary tool collet size ER50 (6-32mm diameter). Power requirements 98.77kVA.</p> <p>Additional Accessories Swarf Conveyor MH500 type (rear exit). Swarf bin. FSE 70 bar NOP pump upgrade for switchable duty 3 pressures: 20, 40 and 70 bar (back pressure) via M code. Coolant chiller. Operator working platform. Coolant wash gun. Renishaw OLP40 inspection probe. Filtermist FX7002F oil mist separator with F Monitor 2. HC40G Samchully Closed Centre Chuck including 1 set of hard jaws & 1 set of soft jaws. 2 off Face type toolholder (R78935). 2 off Cross type toolholder (R78756A). Compete with a selection of 8 x unused live tooling Dimensions L x W x H 2830mm x 3305mm x 4012mm. Weight 22,550kg. 550 Cutting Hours</p> |