

ONLINE AUCTION SALE - leftBracketEndscolon fmtrightBracket
COLLECTIVE AUCTION SALE (170755)

On behalf of various vendors and removed for convenience of sale

CNC & CONVENTIONAL MACHINE TOOLS & ENGINEERING EQUIPMENT

Buyers Premium 18%

Los-Nr.	Beschreibung
1	 <p>FORCE ONE TC-3523 x 2300mm CNC Slant Bed Lathe with FANUC Series 0i-TD Control. Year 2012</p> <p>Swing over bed 660mm. Swing over cross slide 480mm. Maximum turning dia. 500mm. Maximum turning length 2315m. X/Z travel 250 +25mm/2250mm. Rapids X/Z 12/15m/min. Feed rates X/Z 0.001mm/500mm/min. Spindle nose A2-11. Spindle speeds (Geared) Low to 625 rpm (High) to 2500 rpm. Spindle Motor Power (continuous) ...</p>
2	 <p>HARDINGE GS200/66 CNC Lathe with Siemens Sinumerik 810D Control. Year 2007</p> <p>Maximum machining dia. 284mm. Maximum swing over slideway covers 457mm. Travel X/Z 153mm/406mm. Rapids X/Z 30m/min. Spindle speeds 5000rpm. 12 station turret. Tailstock taper 4MT. Coolant capacity 125 litre. Machine complete with 3 jaw powered chuck. Collet Chuck. Assortment of Collets. Toolholders. ...</p>
3	 <p>XYZ 200TC CNC Lathe with Siemens 810D CNC Control. Barfeed and Swarf Conveyor</p> <p>Maximum swing 420mm. Maximum turned dia. 200mm. Maximum turned length 550mm. Spindle bore 62mm. Bar capacity 52mm. Spindle speed 4800 rpm. 12 station turret (VDI). Spindle power 14.9kW. Fitted with Hydraulic 200mm dia. 3 jaw chuck. Tool Setting Arm. Swarf Conveyor. Remote Electronic Handwheel. Multifeed ...</p>
4	 <p>HAAS TM3P Vertical Machining Centre with Haas Control. Year 2015</p> <p>Table Size 368 x 1467mm. Travels X/Y/Z 1016 x 508 x 406mm. Maximum workpiece weight 454Kg. Maximum cutting feedrate 10.2 m/minute. Rapid feedrates 10.2m/minute. Min – max height under spindle: 102 – 508mm. Spindle motor power 5.6kW. Spindle speed 6000rpm. Maximum tool diameter 89mm. Maximum tool weight ...</p>

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Beschreibung

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| 5 |  | <p>XYZ Mini Mill Vertical Machining Centre with Fanuc 0i-MB Control. Year 2005</p> <p>Table size 610 x 370mm. T slot size 16mm. Max loading capacity 320Kg. Travels X/Y/Z 560/400/500mm. Distance from spindle nose to working table surface 100 – 600mm. Distance from spindle centre to main column 440mm. Spindle taper BT40. Spindle Speed 60 – 8000RPM. Feed rate X/Y/Z 1 – 10000mm/min. Rapid ...</p> |
| 6 |  | <p>XYZ VMC1010 Vertical Machining Centre with Siemens 810D Shopmill Control. Year 2007</p> <p>*MACHINE REQUIRES NEW GLASS SAFETY SCREEN* Table size 1200mm x 450mm. X/Y/Z travels 1010mm/500mm/520mm. Table loading 850kgs. Spindle Centre to column 625mm. Min/Max Spindle to Table 200mm/700mm. Min/Max Column front to Table Centre 345/905mm. Spindle speeds 60-8000 rpm. Spindle taper BT40. Spindle ...</p> |
| 7 |  | <p>JINGDIAO JDVT600 Vertical Machining Centre JINGDIAO Control. Year 2015</p> <p>Axis Travel (X/Y/Z) 600mm/400mm/350mm. Table Size 830mm x 450mm. Maximum Load 300kgs. Spindle Speed 20,000RPM. Spindle Taper HSK-A50. Tool Magazine Capacity 24 Tools. Rapid Feed Rate (X/Y/Z) 15m/min. Positioning Accuracy 0.005mm (X/Y/Z). Machine dimensions (L x W x H) 2590mm x 1690mm x 2370mm. Approx ...</p> |
| 8 |  | <p>DAEWOO Puma CT250 CNC Lathe with Fanuc 21i-T. Swarf Conveyor. Year 2002</p> <p>Swing over bed 570mm. Turning dia. 420mm. Maximum turning length 650mm. Spindle speeds 3500 rpm. Machine complete 3 jaw powered chuck. 10 station turret. Tailstock. Swarf conveyor. Swarf Bin. Toolsetter. Fanuc 21i-T Control.</p> |
| 9 |  | <p>DAEWOO Puma 8-2SP Twin Spindle / Twin Turret CNC Lathe with Fanuc Series 0-TT Control. Year 1996</p> <p>2 x 205mm dia Chucks. 8 Tool Turrets. Spindle Speeds 3500rpm. Max. Turning Dia. 300mm. Max. Turning Length 200mm. Serial No: 2SP80170. Machine Dimensions L x W x H 4000mm x 3000mm x 2200mm. Approx Weight. 6500kgs.</p> |
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Los-Nr.	Beschreibung
10	 <p>CINCINNATI FTV 840-2500 Vertical Machining Centre with Fanuc 18i-MB Control. Year 2004</p> <p>Spindle taper 40 ISO. X/Y/Z travels 2540mm/815mm/1070mm (increased Z axis). Rapids X/Y/Z 40 m/min. Spindle speeds to 10,000 rpm. Spindle power 12/18.5 kW. Min/Max table to spindle nose 270mm/1070mm. Through spindle coolant with air blast. 48 capacity ATC. Renishaw TS27 Tool Sensor. Swarf management ...</p>
11	 <p>HURCO TM8 CNC Lathe with WinMax Control. Year 2005</p> <p>Maximum swing 525mm dia. Maximum Cutting Diameter 356mm. Maximum Cutting Length 483mm. Bar capacity 51mm. 10 station turret. Spindle speed 4,800 rpm. Spindle nose A2-6. Spindle power 16 kW. X travel 203mm. Z travel 508mm. Tailstock. Toolsetter. Swarf conveyor. Parts catcher. Rigid tapping. 3D Graphics. ...</p>
12	 <p>VICTOR TNS-1A CNC Lathe with Fanuc 10T-A Control. Year 1985</p> <p>12 Tool Turret. Spindle Speeds upto 6000rpm. Machine dimensions L x W x H. 3150mm x 1450mm x 1900mm. Approx. weight 3000kgs. Serial No: NJ-0029</p>
13	 <p>LOESER KS-100 Belt Grinding Machine with BA attachment for Centreless Circular Grinding. Year 2001</p> <p>Diameters 5mm - 180mm. Belt Size 10mm-100mm x 3500mm - 4000mm. Machine dimensions L x W X H 2600mm x 1300mm x 2000mm. Approx. weight 500kgs.</p>
14	 <p>NS MAQUINAS Tube Polishing Machine. Year 2017</p> <p>Working Capacity (mm) 40mm -114mm dia. Feeding Speed 0-3 metres/min. Polishing Wheels Speed up to 35 metres/sec. Polishing Wheels Dimensions (3x) (2x) 180mm-240mm dia. Polishing Wheels Motor (kW) 5,5. Wheel Motor (kW) 0,37. Consumption 22 amp. MP100 round tube machine mirror polishes round tubes, straight ...</p>
15	 <p>CHURCHILL 72" x 16" (1828mm x 406mm) Cylindrical Grinder with Internal Attachment</p> <p>1828mm between Centres. 406mm Swing / 203mm Centre. Wheelhead Speed 1420rpm. Max. Dia of Wheel 304mm. Machine Dimensions L x W x H 4200mm x 1950mm x 1800mm. Weight approx. 4500kgs. Serial No 33708</p>

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Beschreibung

16



COLCHESTER MASCOT 1600 42" x 17" (1066mm x 431mm) Gap Bed Lathe

1066mm between Centres. 431mm Swing over Bed. Spindle Bore 75mm. Spindle Speeds 20-1600rpm. Machine Dimensions L x W x H 2500mm x 1150mm x 1450mm. Weight approx. 2000kgs

17



DEAN SMITH GRACE 21" x 72" (533mm x 1828mm) Gap Bed Lathe

1828mm between Centres. 90mm Spindle Bore. Spindle Speeds 7.5 - 600rpm. 4 Jaw Dia. Chuck 455mm. Machine Dimensions L x W x H 3700mm x 1250mm x 1400mm. Weight approx. 3750kgs

18



DEAN SMITH GRACE 13" x 42" (330mm x 1065mm) Gap Bed Lathe

1065mm between Centres. 330mm Swing over Bed. Spindle Bore 42mm. Spindle Speeds 35-1400rpm. 3 Jaw dia. Chuck 250mm. Machine Dimensions L x W x H 2500mm x 1100mm x 1600mm. Weight approx. 2000kgs

19



SMART & BROWN 24" X 11" (610mm x 279mm) Variable Speed Lathe

610mm between Centres. 280mm Swing over Bed. 32mm Spindle Bore. Variable Spindle Speeds 40-2500rpm. 3 Jaw dia. Chuck 160mm. Machine Dimensions L x W x H 1650mm x 1000mm x 1500mm. Approx weight. 650kgs.

20



HARRISON 24" X 12" (690mm x 304mm) Gap Bed Lathe

610mm between Centres. 305mm Swing over Bed. 32mm Spindle Bore. Spindle Speeds 45-1000rpm. 3 Jaw dia. Chuck 190mm. Machine Dimensions L x W x H 1650mm x 900mm x 1400mm. Approx weight. 650kgs.

21



DEAN SMITH GRACE 1910 x 100" (2540mm) Gap Bed Lathe with DRO (Gap Missing)

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22	 <p>PEARSON 8ft x 0.25" Hydraulic Guillotine with Powered Backguage</p> <p>Squaring Arm. Sheet Supports. Machine Dimensions L x W x H 3300mm x 1800mm x 1800mm. Weight approx. 4000kgs</p>
23	 <p>KEETONA Hydraform 100" X 0.125" Capacity Powered Folder with Full Length Segmental Tooling</p> <p>Segmental Tooling. Sheet Supports. Dimensions L x W x H 4300mm x 700mm x 1950mm. Weight approx. 3000kgs</p>
24	 <p>ORMEROD 12" Slotting Machine</p> <p>Cutting Speeds 12-47 Feet per Minute. Table Dia. 680mm. Serial No: 5547 Machine Dimensions L x W x H 2400mm x 1600mm x 2950mm. Weight approx. 4500kgs</p>
25	 <p>10" Horizontal Band Saw</p> <p>Blade Size 27mm x 0.9mm x 3300mm. Cooloant. Round Bar Capacity 250mm. Rectangle 250mm x 450mm. Angular 190mm x 250mm. Blade Speeds 25-70M per minute. Dimensions L x W x H 1750mm x 650mm x 1100mm. Weight Approx. 350Kg</p>
26	 <p>HERBERT 2 Spindle Drill</p> <p>Spindle Speeds 1 x 450-2850rpm 1 x 106-1455rpm. 1 x Manual Feed. 1 x Powered Feed. 1 x 1 MT. 1 x 3 MT. Table Size 887mm x 393mm. Dimensions</p>
27	 <p>HERBERT Hydraulic Press</p> <p>Pump Speed 1440rpm. Maximum pressure 2800lb per square inch. Dimensions L x W x H 600mm x 1100mm x 2250mm. Weight approx 1000kgs.</p>
28	 <p>GAWAPLAST Socket / Butt Fusion Machine with Large Quantity of Tooling</p> <p>Dimensions L x W x H 1200mm x 800mm x 1000mm. Approx weight 350kgs</p>

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Beschreibung

29



WARD CSG/4/VFS Maxigrind Drill Grinder

Dimensions L x W x H 1800mm x 900mm x 1700mm. Approx weight 500kgs

30



W.CANNING Double Sided Heavy Duty Polishing Machine

Spindle Speed 2870rpm L x W x H 1600mm x 800mm x 1150mm. Approx weight 125kgs

31



UNION Heavy Duty Double Sided Grinder

Dimensions L x W x H 750mm x 700mm x 1250mm. Approx weight 250kgs

32



SAMAND Double Sided Lapper Grinder

Spindle Speed 2800rpm. Angular Tables. Coolant. Dimensions L x W x H 850mm x 550mm x 1100mm. Approx weight 150kgs

33



VICEROY Double Ended Grinder

Dimensions L x W x H 650mm x 450mm x 1200mm. Approx weight 100kg

34



ATLAS COPCO LF10 Piston Compressor

270 Litre Capacity. Max. Pressure 11 Bar. Dimensions L x W x H 1500mm x 600mm x 1000mm. Approx. weight 100kgs

35



POLESTAR Smart Refrigeration Dryer. Year 2014

Dimensions L x W x H 810mm x 1350mm x 1350mm. Approx. weight 230kgs

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Beschreibung

36



RPS Cube Compact Chiller. Year 2017

Dimensions L x W x H 700mm x 800mm x 1150mm. Approx weight 193kgs

37



LNS 500kg S.W.L Tipping Skip

Dimensions L x W x H 850mm x 1400mm x 900mm. Approx weight 100kgs

38



LEONARD S.W.L Tipping Skip

Dimensions L x W x H 1600mm x 1000mm x 1050mm. Approx weight 125kgs

39



ROYAL Variset 2EU 332/200 Digital Tool Setting Gauge

40



2 x Matching Heavy Duty Angle Plates

Dimensions W x D x H 620mm x 914mm x 1524mm. 2 off.

41



2 x Meddings Bench Drills on T Slotted Table

Spindle Speeds 100-3000rpm. Manual Feed. Dimensions L x W x H 800mm x 700mm x 1800mm. Approx. weight 175kgs

42



Heavy Duty Cast Iron T Slotted Table

Total length 6500mm. T Slot Length 5485mm. Dimensions L x W x H 5485mm x 1370mm x 820mm. Approx. weight 7700kgs

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Beschreibung

43



CSG 270L Air Receiver

Height 1700mm

44



ABBOTT 340L Air Receiver

Height 2100mm

45



MATSUI SMG-050 High Speed Granulator. Year 2016

Speed 1430rpm. SN 75-000346-200943. Dimensions L x W x H 850mm x 950mm x 1700mm. Approx weight 250kgs

46



LISTA 5 Drawer Cabinet

Dimensions L x W x H 565mm x 730mm x 800mm. Approx weight 60kgs

47



Large Quantity of HSS Twist Drills

48



Large Quantity of Carbide Milling Cutters

49



Large Quantity of Milling Cutters

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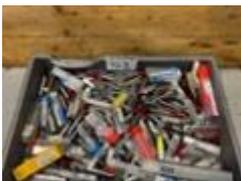
Beschreibung

50



Large Quantity of Milling Cutters

51



Large Quantity of Milling Cutters

52



Large Quantity of HSS Milling Cutters

53



Large Quantity of HSS Morse Taper Drills

54



Large Quantity of HSS Morse Taper Drills

55



Large Quantity of HSS Morse Taper Drills

56



Large Quantity of HSS Milling Cutters

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Beschreibung

57



Large Quantity of HSS Engineering Taps

58



Large Quantity of HSS Engineering Taps & Milling Cutters

59



HURCO 6" Machine Vice

60



HURCO 6" Machine Vice

61



SEDGEWICK 8" Machine Vice

62



ABWOOD 6" Machine Vice

63



Large Quantity of HSS Morse Taper Reamers

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Los-Nr.	Beschreibung
64	 Large Quantity of HSS Morse Taper Drills
65	 Large Quantity of HSS Milling Cutters
66	 Large Quantity of HSS Morse Taper Drills
67	 Large Quantity of Carbide Throwaway Tips
68	 BISON 160mm 2 Part Machine Vice
69	 BISON 160mm 2 Part Machine Vice
70	 Heavy Duty 8" Swivel Machine Vice

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Beschreibung

71



Heavy Duty 6" Swivel Machine Vice

72



PRATT BERNERD 4 x 5" Face Plate Jaws

73



2 x Parallel Setting Blocks

Dimensions L x W x H 405mm x 36mm x 81mm

74



6" Heavy Duty Rack Vice

75



6" Heavy Duty Rack Vice

76



SKODA 6MT Revolving Centre

77



ROHM 6MT Revolving Centre

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Los-Nr.		Beschreibung
78		305mm Dia. Magnetic Chuck
79		Pair of Multi Vee Blocks
80		BISON 160mm 2 Part Machine Vice
81		BISON 160mm 2 Part Machine Vice
82		POINT TEC 6MT Revolving Centre
83		2 x 150mm Dia. Magnetic Chuck & Mounts
84		RECORD No. 25 Heavy Duty Bench Vice

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85	 <p>MAGNUM 6" Machine Vice</p>
86	 <p>300mm dia. Faceplate (unused)</p>
87	 <p>OHAUS DEFENDER 3000kg Weigh Beams and Readout</p>
88	 <p>OUTBACK Van Vault Dimensions L x W x H 1340mm x 600mm x 510mm</p>
89	 <p>NAGATA HA-03 300kg Digital Crane Scales & Charger</p>
90	 <p>ER40 Collet Set in Fitted Box</p>
91	 <p>2 x ECLIPSE 155mm X 120mm Demagnetisers</p>

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Beschreibung

92



Large Quantity of Lathe Centres

93



JONES & SHIPMAN 19" Wheel Balancer

94



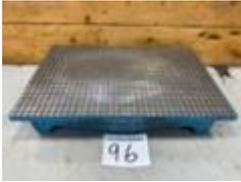
Large Quantity of Jacob Chucks

95



R8 50mm Boring Head Set in Fitted Case

96



WINDLEY BROS 460mm x 305mm Surface Table

97



BERGEON (SWISS) No. 5285B Watch Maker Tool Set

98



ABWOOD 160mm Heavy Duty Machine Vice

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Beschreibung

99



160mm Heavy Duty Machine Vice

100



JONES & SHIPMAN 155mm Heavy Duty Machine Vice

101



POINTTEC 6 Morse Taper Revolving Centre

102



6 Morse Taper Revolving Centre

103



2 x Sets of 3 New BISON SJM3500 Soft Jaws

104



2 x Sets of 3 New BISON SJM3500 Soft Jaws

105



2 x Sets of 3 New BISON SJM3500 Soft Jaws

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Beschreibung

106



Large Quantity of LENZKES Clamps

107



Heavy Duty 6" Rack Vice

108



Heavy Duty 210mm Machine Vice

109



Heavy Duty 210mm Machine Vice

110



Quantity of Various MITSUBISHI U-Drills in Boxes

111



Large Quantity of Lathe Throwaway Tipped Turning Tools

112



Large Quantity of Throwaway Tipped Boring Bars

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Beschreibung

113



Quantity of Various U-Drills in Boxes

114



Heavy Duty 6" Machine Vice

115



Quantity of RS2 Quick Change Tap Adaptors

116



3 x CANELA Boring Bar Tooling - Unused

117



3 x CANELA Boring Bar Tooling - Unused

118



2 x Angle Plates

Dimensions L x W x H - 405mm x 230mm x 265mm & 295mm x 205mm x 265mm

119



VERTEX R8 Collet Holder & Collets in Fitted Box

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120		Pallet Truck 5000kgs Capacity with 2000mm Forks
121		Large Quantity of Various Crane Lifting Attachments Beam Clamps. Barrel Lifts. Plate Clamps
122		JHE RH10 Roll Stamping Machine
123		PRYORMARK EP1 Roll Stamping Machine
124		BOWERS XT 5/16\" - 3/8\" 3 Point Bore Gauge in Fitted Case
125		Precision Box Level in Fitted Case
126		MY WEIGH HD-300 120kgs Scales & Digital Readout

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Beschreibung

127



Large Quantity of HSS Straight Shank Twist Drills

128



Large Quantity of HSS Engineering Taps

129



Large Quantity of HSS Engineering Taps

130



Large Quantity of HSS Engineering Taps

131



Large Quantity of Thread Gauges in Fitted Boxes

132



Large Quantity of Thread Gauges in Fitted Boxes

133



Large Quantity of Thread Gauges in Fitted Boxes

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Beschreibung

134



Large Quantity of Thread Gauges in Fitted Boxes

135



Large Quantity of Plug / Thread No / Go Gauges

136



Large Quantity of Plug / Thread No / Go Gauges

137



Quantity of Imperial Outside Micrometers

12" - 16". 16" - 20". 20" - 21". 20" - 24". Mitutoyo, Starret

138



HURCO Hawk 20 Milling Machine with Hurco UltiPath Control

Table size 1270mm c 254mm. Long travel 863mm. Cross travel 356mm. Spindle speeds 50-3750 rpm (inf.var). Powered Drawbar. Safety guarding.
