

ONLINE AUCTION SALE - CNC & leftBracketEndscolon fmtrightBracket
CONVENTIONAL MACHINE TOOLS & WORKSHOP EQUIPMENT (170743)

On instructions received from the Directors of VACTECH PRECISION ENGINEERING LTD due to retirement

CNC & CONVENTIONAL MACHINE TOOLS, INSPECTION EQUIPMENT, SPINDLE TOOLING & WORKSHOP EQUIPMENT

PRATT & WHITNEY KELLER BG22 Horizontal Boring Machine c/w 3 Axis DRO. DEVLIEG 43-H-72 Spiramatic Jig Mill c/w Heidenhain TNC Control. DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO. HURON NU4 Universal Milling Machine c/w Heidenhain 3 Axis DRO. KITCHEN & WALKER KWM50-1600 Radial Arm Drill. COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO. AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO. AJAX AJBS250 Horizontal Bandsaw (2018). STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder & Grinder. HERBERT 3 Spindle Pedestal Drill. RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets. Spares for previously owned PRATT & WHITNEY KELLER BG22.

DEVLIEG Airlift Indexing Tables. DEVLIEG Angle Plates. Manual Rotary Tables. Vee Blocks. Large Matching Angle Plates. Machine Vices. Rack Vice. Lifting Chains & Plate Clamps. Tapping Heads. HUMPHREYS 60" x 18" Magnetic Chuck/Table. 50 INT Spindle Tooling. Twist Drills. Reamers. Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick. Qty of BOWERS 3 Point Bore Gauges. Qty of Outside & Inside Micrometers (up to 127"). STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales. 7 x WOHLHAUPTER Boring Heads. NIKKEN Multilock Milling Chuck c/w Collets. 3 x ASQUITH Tapping Head with Collets. Transformers. Extension Cables. LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002). HYDROVANE Model PU33 Screw Compressor. 5.5kW. GUYSON DB114 Shotblast Cabinet c/w Filter. Many more items.

Buyers Premium 18%

Los-Nr.	Beschreibung
1	 <p>PRATT & WHITNEY KELLER BG22 Horizontal Boring Machine with 3 Axis DRO</p> <p>Table size 198" x 92". Spindle taper 50 International. X travel 165". Y travel 84". Z travel 24.4". Spindle speeds 20 - 1200 rpm. Minimum distance spindle centre to table surface 24.4". Manuals. Overall dimensions 452" long x 196" wide x 196" high. Weight 40,000 kg. Machine has been dismantled ...</p>

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Los-Nr.	Beschreibung
2	 <p>DEVLIEG 43-H-72 Spiramatic Jig Mill with Heidenhain TNC Control</p> <p>Table size 72" x 35". Spindle taper 50 International. Spindle speeds 26 - 1220 rpm. Serial No. 5/11606. Heidenhain Control. Overall dimensions 196" x 133" x 161" high. Approximate weight 15,000 kg. Manuals.</p>
3	 <p>DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO</p> <p>Table size 72" x 35". Spindle taper 50 International. Spindle speeds 26 - 1220 rpm. Serial No. 5/11606. Newall 3 Axis DRO. Sub table 40" x 30". Overall dimensions 196" x 133" x 161" high. Approximate weight 15,000 kg. Manuals.</p>
4	 <p>HURON NU4 Universal Milling Machine with Heidenhain 3 Axis DRO</p> <p>Table size 64" x 188". Spindle taper 40 International. Spindle speeds 30 - 2066 rpm. X travel 53". Y travel 27.5". Z travel 21.6". Overall dimensions 98" x 78" x 70". Approximate weight 4000 kg.</p>
5	 <p>KITCHEN & WALKER KWM50-1600 Radial Arm Drilling Machine with Box Table</p> <p>Spindle taper 5MT. Spindle speeds 28 - 2500 rpm. Box Table 51" x 36" x 20" high. Serial No. 3360. Overall dimensions 125" x 48" x 114" High. Approximate weight 5000 kg.</p>
6	 <p>COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO</p> <p>Swing over bed 13". Swing over cross slide 8.25". Swing in gap 24". Distance between centres 40". Spindle speeds 22 - 1800 rpm. Spindle bore 1.5/8". 8" 3 jaw chuck. 3 point fixed steady. 12" dia. faceplate. 10" dia. 4 jaw chuck. Coolant. Manual.</p>
7	 <p>AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO</p> <p>Swing over bed 22". Swing over cross slide 14". Swing in gap 28". Distance between centres 118". Spindle speeds 11.2 - 2000 rpm. Spindle bore 2.13/16". 12" dia. 3 jaw chuck. 17.5" 4 jaw chuck. 17.1/2" Faceplate. 2 x Fixed steadies 6.7/8" & 10.1/4" capacity. Overall dimensions 173" x 40" ...</p>

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Beschreibung

- | | | |
|----|---|--|
| 8 |  | AJAX AJBS250 Horizontal Bandsaw (2018)
Maximum dia. 9.8" Maximum section 9.8" x 9.8". Blade size 132.4" x 1.062". Coolant. Serial No. 41622. Overall dimensions 65" x 24" x 44" high. Approximate weight 400kg. |
| 9 |  | STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder & Grinder
Table size 26" x 26". Throat depth 36". Speeds 50 - 3600 feet per minute. Blade size 183" x 0.787". Blade welder & grinder. Overall dimensions 75" x 44" x 65" x 83" high. Approximate weight 400kg. |
| 10 |  | HERBERT 3 Spindle Pedestal Drill
Table size 35" x 15.1.2". 2 x Manual feed. 1 x Powered downfeed. Spindle speeds 104 - 562 rpm. 448 - 2415 rpm & 336 - 1820 rpm. Rise & fall table. Overall dimensions 42" x 36" x 91" high. Approximate weight 1000 kg. |
| 11 |  | Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick
Approximate weight 4500kg |
| 12 |  | Heavy Duty T Slotted Bedplate on Steel Bench with Record Vice |
| 13 |  | NI 12" Heavy Duty Double Ended Grinder |
| 14 |  | RJH Horizontal Linisher on Wooden Bench |
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Los-Nr.	Beschreibung
15	 <p>LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002)</p> <p>Fork Length 1000mm. Lifting height 7000mm. Closed height 3300mm. Sideshift. Serial No.GI X 336N00983. Hours 1802. 4 Wheels.</p>
16	 <p>Heavy Duty Cast Iron Marking Out Table 72" x 48"</p>
17	 <p>Matching Pair of Heavy Duty Slotted Angle Plates 36" x 27" x 96" High</p>
18	 <p>Matching Pair of Heavy Duty Slotted Angle Plates 33" x 36" x 68" High</p>
19	 <p>Matching Pair of Fabricated Angle Plates 24" x 24" x 48.5" High</p>
20	 <p>DEVLIEG Matching Pair of Heavy Duty Angle Plates 16.5" x 14" x 14" High</p>
21	 <p>DEVLIEG Matching Pair of Heavy Duty Angle Plates 22" x 16" x 16" High</p>

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Beschreibung

22



CITOARC MS500 MIG Welder c/w 4WD Fire Feed Unit

23



16" dia. T Slotted Manual Rotary Table

24



DEVLIEG 20" x 20" Airlift T Slotted Rotary Table

25



16" dia. T Slotted Heavy Duty Manual Rotary Table

26



RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets

27



DEVLIEG 40" x 40" Airlift T Slotted Rotary Table

28



Pair of Matching Vee Blocks 13" x 3" x 8.25" High

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Beschreibung

29



Pair of Matching Vee Blocks 12" x 3.5" x 8" High

30



Pair of Matching Vee Blocks 12" x 3.5" x 8" High

31



Pair of Matching Vee Blocks 9" x 3" x 6.5" High

32



Pair of Matching Vee Blocks 9" x 3" x 6.75" High

33



Pair of Matching Vee Blocks 8.75" x 2.75" x 6.25" High

34



6" Rack Vice

35



8" Heavy Duty Machine Vice c/w Swiveling Base

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Beschreibung

36



8" Heavy Duty Machine Vice c/w Swiveling Base

37



Spray Booth c/w 2 x Extraction Fans and Ducting

38



Set of 4 x Faceplate Hard Jaws

39



3 x TANGYE Hydralite Hydraulic Jacks 1 x 30 Ton & 2 x 15 Ton Capacity

40



Two Piece 6.1/4" Machine Vice

41



Two Piece 6.1/4" Machine Vice

42



Cast Iron T Slotted/Slotted Engineers Cube

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Beschreibung

43



HUMPHREYS OF OLDHAM 60" x 18" Magnetic Chuck/Table

44



**Matching Pair of Heavy Duty Cast Iron Vee Blocks with
Clamps 25" x 6.5" x 11" High**

45



**Matching Pair of Heavy Duty Cast Iron Vee Blocks with
Clamps 25.5" x 6.5" x 11" High**

46



**Matching Pair of Heavy Duty Cast Iron Vee Blocks with
Clamps 11" x 4" x 5.5" High**

47



4 x Heavy Duty Machine Levelling Feet with Wedges

48



4 x Cast Iron Hollow Setting Blocks 17.5" x 6" x 5" High

49



GUYSON DB114 Shotblast Cabinet c/w Filter

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Beschreibung

50



HYDROVANE Model PU33 Screw Compressor. 5.5kW

51



MITUTOYO 0 - 630mm Digital Height Gauge

52



BOWERS 1" - 1.1/2" 3 Point Bore Gauge in fitted case

53



BOWERS 1/2" - 5/8" 3 Point Bore Gauge in fitted case

54



BOWERS 5/8" - 3/4" 3 Point Bore Gauge in fitted case

55



BOWERS 3/4" - 1" 3 Point Bore Gauge in fitted case

56



BOWERS 1.1/2" - 2" 3 Point Bore Gauge in fitted case

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Beschreibung

57



MITUTOYO & MERCER Dial Indicators as lotted

58



MITUTOYO 8" - 20" Internal Micrometers in fitted case

59



6.4" - 10" Dial Bore Gauge in fitted case

60



MOORE & WRIGHT 200mm - 825mm Internal Micrometer in fitted case

61



2 x MOORE & WRIGHT Internal Micrometers in fitted cases

62



2 x MOORE & WRIGHT Internal Micrometers in fitted cases

63



ESKILSTUNA (Swedish) 51" capacity Internal Micrometer in fitted case

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Beschreibung

64



MOORE & WRIGHT 6" - 127" Internal Micrometer in fitted case

65



EDA (French) Precision Level in fitted Case

66



MOORE & WRIGHT 300mm - 400mm Outside Micrometer in fitted case

67



2 x MITUTOYO Outside Micrometers in fitted cases

68



MITUTOYO & MOORE & WRIGHT Various Inspection Equipment inc. Slip Gauges, Micrometers etc as lotted

69



NIKKEN MCA40F-32 Multilock Milling Chuck with Collets. 40 International taper in fitted case

70



NIKKEN Quick Change SH Series Toolholders with Collets in fitted case

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Beschreibung

71



WOHLHAUPTER UPA4-S5 Universal Boring & Milling Head. 40 International in fitted case. To suit 5/8" Whitworth Drawbar

72



WOHLHAUPTER UPA6-S7 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar

73



WOHLHAUPTER UPA6-S7 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar

74



WOHLHAUPTER UPA5-S7 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar

75



WOHLHAUPTER UPA6 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar

76



NIKKEN 40 Int Quick Change Toolholder with Collet. To suit 5/8" Whitworth Drawbar

77



3 x T3 Quick Release Toolholders

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Nr.**

Beschreibung

78



Heavy Duty Tilting Angle Plate 15" x 12" x 12" high

79



4 x CARVER T186/12" Clamps

80



Set of Metric Clamping Kit in fitted case

81



Set of Metric Clamping Kit in fitted case

82



Set of Metric Clamping Kit in fitted case

83



4 x Engineers Squares as lotted

84



Large Qty of High Speed Steel Taps as lotted

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Beschreibung

85



Large Qty of High Speed Steel Taps as lotted

86



Large Qty of Parallel Shank High Speed Steel Twist Drills

87



Rack containing Qty of High Speed Steel Taper Shank Drills

88



**3 x DEWALT 18 Volt Cordless XR Brushless Combi Drills with
3 x Chargers & 3 x Batteries**

89



4 x Various 110 Volt Angles Grinders as lotted

90



**Various Powered Hand Tools including Belt Sander, Die
Grinder etc as lotted**

91



**Various Powered Hand Tools including Circular Saw, Jigsaw,
Drill etc as lotted**

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Los-Nr.	Beschreibung
92	Qty of High Speed Steel Reamers as lotted
93	Qty of High Speed Steel Reamers as lotted
94	Qty of Hardened & Ground Parallel Blocks as lotted
95	Qty of Hardened & Ground Parallel Blocks as lotted
96	Qty of G Clamps
97	Large Qty of Various Tooling inc Clarkson Collets, Slot Drills, End Mills on mobile trolley as lotted
98	Arbor Press & Double Ended Grinder on Steel Stand

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Nr.**

Beschreibung

99



RECORD No.6 Bench Vice fitted to Steel Stand

100



2 x SPV Quick Tapping Heads

101



ASQUITH 3MT Tapping Head with Collets in metal case

102



ASQUITH 3MT Tapping Head with Collets in metal case

103



ASQUITH 4MT Tapping Head with Collets in metal case

104



CRITERION 6" Rotary Table & Smaller Rotary Table with 3" dia. 3 jaw chuck

105



Vertical/Horizontal Indexing Milling Attachment fitted with 7.1 /2" 3 jaw Chuck

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Los-Nr.	Beschreibung
106	 <p>Dividing Head with Tailstock. 6" Centre Height fitted with 5" dia. 3 jaw Chuck</p>
107	 <p>STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales c/w Charger & Remote</p>
108	 <p>LIFTINGEAR PML20 Lifting Magnet. 2000kg SWL Capacity</p>
109	 <p>2 x CAMLOK CH 10,000L Horizontal Pit Clamps. 10,000kg SWL Capacity</p>
110	 <p>2 x 4000kg Capacity SWL Plate Clamps</p>
111	 <p>2 x 2000kg Capacity SWL Plate Clamps</p>
112	 <p>LIFTINGEAR 5000kg Capacity SWL Vertical Lifting Clamp</p>

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Beschreibung

113



WLL 2 Leg Lifting Chains. 4250kg SWL. Length 174"

114



WLL 4 Leg Lifting Chains. 6700kg SWL. Length 153"

115



WLL 2 Leg Lifting Chains. 4250kg SWL. Length 78"

116



WLL 4 Leg Lifting Chains. 4200kg SWL. Length 165"

117



Qty of Untested Lifting Eyebolts

118



Qty of Untested Shackles

119



3 x Boxes of Unused MIG Welding Wire

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Beschreibung

120



Steel Workbench fitted with Record Vice

121



3 x Revolving Cone Centres

122



Qty of Boring Bars as lotted

123



3 x Revolving Centres

124



Qty of High Speed Steel Dies & Die Holders as lotted

125



Qty of Pneumatic Workshop Hand Tools as lotted

126



5 x 3.3 kVA110 Volt Transformers

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127		5 x 110 Volt Extension Leads
128		3 x 230 Volt Extension Leads
129		Lin Bin Rack containing Qty of Fixings, Fasteners, Nut, Bolts & Washers as lotted
130		Heavy Duty Steel Storage Cabinet with Shelves (Contents not included)
131		Steel Oil Drum Rack with Drip Pan (Contents not included)
132		Tooling Holder Rack with Contents as lotted
133		Selection of Face Mill Cutters as lotted

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134		Selection of Face Mill Cutters as lotted
135		Selection of Face Mill Cutters as lotted
136		Selection of Face Mill Cutters as lotted
137		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
138		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
139		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
140		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted

Los-Nr.	Beschreibung
141	 <p>SANDVIK Kosta Variant Quick Change Toolholder with Attachments as lotted. 50 International 1" Whitworth Draw Bar</p>
142	 <p>WOHLHAUPTER UPA4 Universal Boring & Facing Head. Can be used with SANDVIK KOSTA System</p>
143	 <p>WOHLHAUPTER UPA4-S5 Universal Boring & Facing Head. Can be used with SANDVIK KOSTA System</p>
144	 <p>Qty of Tooling Attachments to be used with SANDVIK KOSTA System</p>
145	 <p>Qty of Tooling Attachments to be used with SANDVIK KOSTA System</p>
146	 <p>Qty of Tooling Attachments to be used with SANDVIK KOSTA System</p>
147	 <p>Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck</p>

Los-Nr.	Beschreibung
148	Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
149	Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
150	Qty of 50 International Morse Taper Adaptors as lotted
151	Qty of 50 International Morse Taper Adaptors with Milling Cutter & Chuck as lotted
152	Qty of 50 International Milling Chucks and Stub Arbors as lotted
153	Qty of 50 International Stub & Milling Arbors as lotted
154	Qty of 50 International Stub Arbors/Adaptor inc Milling Cutters as lotted

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Los-Nr.	Beschreibung
155	Qty of 50 International Boring Tools as lotted
	
156	Qty of 50 International Misc Boring Tools as lotted
	
157	17 x Machine Leveling Wedges
	
158	PERFORMANCE POWER 2.4kW Petrol Generator. AC Output 230-240 Volts
	
159	Large Qty of VULCAN Finger Clamps
	
160	2 x Pallets containing PRATT & WHITNEY KELLER BG22 Machine Parts/Spares taken from a previously owned machine
	
161	Pair of 1800mm long Fork Lift Extension Forks. Internal dimensions 100mm x 70mm high
	

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Los-Nr.	Beschreibung
162	PET Heat Quick Bearing Heater
	
163	Qty of Various Sized Collets
	
164	Large Qty of Various Spanners
	
165	Large Qty of Various Hand Tools inc. Hammers, Files, Hacksaw, etc. etc. as lotted
	
